

**MERLETT TECNOPLASTIC SPA**

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Share Capital € 3.000.000
REA No. 100622 VA - No. Mech. IT GOES 000987
Reg. Impr. of Varese, P.I./C.F./VAT: IT 00212770127
www.merlett.com - industrial-hose.IT@continental.com

**DECLARATION OF CONFORMITY TO
CONTACT WITH FOOD****OREGON TOTAL PE_911279****DECLARATION OF CONFORMITY**

Producer	Merlett Tecnoplastic S.p.A.
Article subject to declaration	OREGON TOTAL PE
Description Item subject to the declaration	Pipe composed of thermoplastic material, multilayer composed of POLYETHYLENE (PE) with reinforcement spiral in HIGH DENSITY POLYETHYLENE (HDPE)
Date	17/10/2024
DECLARATION OF CONFORMITY TO	
Community legislation	
Regulation 10/2011/EU and subsequent amendments and amendments;	
Regulation 1935/2004/EC and subsequent amendments and corrections	
Regulation 2023/2006/EC and subsequent amendments and corrections	
Italian legislation	
Ministerial Decree 21/03/1973 and subsequent updates and amendments;	
Presidential Decree 777/82 and subsequent updates and amendments;	
French legislation	
MCDA No. 3 (V03-09/09/2021) - Suitability for contact with food of organic materials intended to come into contact with food and subsequent amendments	
German legislation	
BfR III - Polyethylene and subsequent amendments	
Croatian legislation	
NN 125/2009 - Ordinance on the Health Safety of Materials and Articles That Come into Direct Contact with Foodstuffs.	
European <u>regulatory system</u> applicable to the contact of plastic materials and articles with food	
INFORMATION ON SUBSTANCES SUBJECT TO MIGRATION RESTRICTIONS AND/OR RESTRICTIONS	
The above product may contain monomers, additives and other starting substances present in Annex I of Regulation (EU) No. 10/2011, whose specific migration, or concentration in the finished product, have been determined in accordance with current regulations, the results of which indicate values below the prescribed limits.	
COMPONENT	CAS No.
<i>1-hexene</i>	592-41-6
<i>Vinyl acetate</i>	108-05-4
<i>Dimethyl copolymer1-(2-hydroxyethyl)-4-hydroxy-2,2,6,6-tetramethylpiperidine-succinate</i>	65447-77-0
	106990-43-6



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<i>N,N',N'',N'''-tetrakis(4,6-bis(N-butyl-(N-methyl-2,2,6,6-tetramethylpiperidin-4-yl)amino)triazin-2-yl)-4,7-diazadecan-1,10-diamine</i>	128-37-0
<i>2,6-di-ter-butyl-p-cresol</i>	2082-79-3
<i>Irganox 1076</i>	
<i>Dual Use</i>	
<i>Sodium, potassium and calcium salts of fatty acids (E470a)</i>	
The following substances, or groups of substances, are not present in the above product:	
Bisphenol A, B, S, F, AF	80-05-7, 77-40-7, 5397-34-2, 620-92-8, 1478-61-1
Peroxides	-
Polycyclic aromatic hydrocarbons (PAHs)	120-12-7, 56-55-3, 50-32-8, 205-99-2, 192-97-2, 191-24-2, 205-82-3, 207-08-9, 218-01-9, 53-70-3, 85-01-8, 206-44-0, 193-39-5, 91-20-3, 129-00-0
TERMS OF USE	
OREGON TOTAL PE (911279) complies with repeated contact with foods that may be associated with the food simulant polyphenylene oxide (MPPO) within Table 2 Annex III of Reg. (EU) No. 10/2011 and subsequent amendments, called food simulant E and for contact up to 2 hours at 70°C as indicated in tables 1 and 2 Chapter 2 - Annex V, and OM3 conditions reported in Table 3 - Chapter IV of Reg. (EU) No. 10/2011 as amended.	
Standard conversion ratio: 6 dm ² /kg	
Pipes are devices suitable for the passage of food products, not for their storage. Avoid food contact with the headers and the outer surface of the hose. The sanitization of the pipes must be carried out before use at the expense of the user.	
OTHER INFORMATION	
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